

OMB APPROVAL	
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**INITIAL STATEMENT OF BENEFICIAL OWNERSHIP OF SECURITIES**

Filed pursuant to Section 16(a) of the Securities Exchange Act of 1934 or Section 30(h) of the Investment Company Act of 1940

1. Name and Address of Reporting Person * <u>Goette Roland</u>  (Last) (First) (Middle) <u>C/O BECTON, DICKINSON AND COMPANY</u> <u>1 BECTON DRIVE</u>  (Street) <u>FRANKLIN LAKES NJ 07417</u>  (City) (State) (Zip)	2. Date of Event Requiring Statement (Month/Day/Year) <u>05/23/2017</u>	3. Issuer Name and Ticker or Trading Symbol <u>BECTON DICKINSON &amp; CO [ BDX ]</u>	
		4. Relationship of Reporting Person(s) to Issuer (Check all applicable)  Director <input type="checkbox"/> 10% Owner <input type="checkbox"/> Officer (give title below) <input checked="" type="checkbox"/> Other (specify below) <input type="checkbox"/> <u>EVP and President, EMEA</u>	5. If Amendment, Date of Original Filed (Month/Day/Year)  6. Individual or Joint/Group Filing (Check Applicable Line) <input checked="" type="checkbox"/> Form filed by One Reporting Person <input type="checkbox"/> Form filed by More than One Reporting Person

**Table I - Non-Derivative Securities Beneficially Owned**

1. Title of Security (Instr. 4)	2. Amount of Securities Beneficially Owned (Instr. 4)	3. Ownership Form: Direct (D) or Indirect (I) (Instr. 5)	4. Nature of Indirect Beneficial Ownership (Instr. 5)
Common Stock	4,758 <sup>(1)</sup>	D	
Common Stock	2,554	I	GSIP Trust <sup>(2)</sup>

**Table II - Derivative Securities Beneficially Owned (e.g., puts, calls, warrants, options, convertible securities)**

1. Title of Derivative Security (Instr. 4)	2. Date Exercisable and Expiration Date (Month/Day/Year)		3. Title and Amount of Securities Underlying Derivative Security (Instr. 4)	4. Conversion or Exercise Price of Derivative Security	5. Ownership Form: Direct (D) or Indirect (I) (Instr. 5)	6. Nature of Indirect Beneficial Ownership (Instr. 5)
	Date Exercisable	Expiration Date				
Stock Appreciation Rights	11/24/2010 <sup>(3)</sup>	11/24/2019	Common Stock 2,463	75.63	D	
Stock Appreciation Rights	11/23/2011 <sup>(4)</sup>	11/23/2020	Common Stock 3,485	76.64	D	
Stock Appreciation Rights	11/22/2012 <sup>(5)</sup>	11/22/2021	Common Stock 3,055	72.12	D	
Stock Appreciation Rights	11/20/2013 <sup>(6)</sup>	11/20/2022	Common Stock 4,542	76.18	D	
Stock Appreciation Rights	11/26/2014 <sup>(7)</sup>	11/26/2023	Common Stock 3,487	108.89	D	
Stock Appreciation Rights	11/25/2015 <sup>(8)</sup>	11/25/2024	Common Stock 5,209	134.73	D	
Stock Appreciation Rights	11/26/2016 <sup>(9)</sup>	11/26/2025	Common Stock 6,881	150.12	D	
Stock Appreciation Rights	11/26/2017 <sup>(10)</sup>	11/26/2026	Common Stock 6,236	170.69	D	

**Explanation of Responses:**

- Includes restricted stock units awarded under the Becton, Dickinson and Company 2004 Employee and Director Equity-Based Compensation Plan.
- Represents shares of common stock held under the Becton, Dickinson and Company Global Share Investment Program (the "GSIP"). The information presented for the GSIP is as of May 23, 2017.
- The stock appreciation rights vest in four annual installments beginning November 24, 2010.
- The stock appreciation rights vest in four annual installments beginning November 23, 2011.
- The stock appreciation rights vest in four annual installments beginning November 22, 2012.
- The stock appreciation rights vest in four annual installments beginning November 20, 2013.
- The stock appreciation rights vest in four annual installments beginning November 26, 2014.
- The stock appreciation rights vest in four annual installments beginning November 25, 2015.
- The stock appreciation rights vest in four annual installments beginning November 26, 2016.
- The stock appreciation rights vest in four annual installments beginning November 26, 2017.

**Remarks:**

Richard Stout, by power of attorney for Roland Goette

05/31/2017

\*\* Signature of Reporting Person

Date

Reminder: Report on a separate line for each class of securities beneficially owned directly or indirectly.

\* If the form is filed by more than one reporting person, see Instruction 5 (b)(v).

\*\* Intentional misstatements or omissions of facts constitute Federal Criminal Violations See 18 U.S.C. 1001 and 15 U.S.C. 78ff(a).

Note: File three copies of this Form, one of which must be manually signed. If space is insufficient, see Instruction 6 for procedure.

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